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如因技术改进使技术参数发生变更,恕不另行通知
As a result of technology improvement, the technical parameters is
subject to change without notice.

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大鹏机械

DAPENG PRINTING MACHINERY

DAPENG

Printing Machinery Co.,Ltd



高新技术企业

切纸机专业制造商
professional manufacturer

关于我们 COMPANY PROFILE

瑞安市大鹏印刷机械有限公司是一家集“科研、生产、销售、服务”于一体，有三十余年专业制造切纸机经验的制造商。秉持着“以品质立足市场，以服务赢得客户，以信誉创造品牌”的经营理念，严格执行ISO9001质量体系标准，使大鹏的各系列设备均通过CE安全认证以及通过国家质量监督局连续15年质量检查合格认证。为书刊出版、新闻出版、包装装潢、商业印刷、办公印刷、金融票证等专业部门提供专业切纸设备。收获众多荣誉，得到行业及客户的广泛认可。

目前，公司自主研发包括圆压圆模切机、S系列双蜗轮切纸机、Y系列双液压切纸机、全液压双导轨小型切纸机、升降机、卸纸机、闯纸器等。其中公司的双蜗轮切纸机及全液压切纸机系列等产品获国家多项专利认证。主打的高端电脑程控系统，让客户享受到自动化操控。此外，为更好的满足市场日益专业化、细分化、个性化的切纸机需求，大鹏不断倾听客户的心声，让客户能够根据需求挑选配置，充分满足客户多样化的选择。

“诚信为本，精益求精”是大鹏人永久的追求和目标，“质量第一，用户至上”是大鹏企业的宗旨，挑战自我、创造卓越是大鹏企业的经营理念。大鹏人真诚欢迎新老客户惠顾，愿与国内外朋友共图发展，共创辉煌。

Ruian Dapeng Printing Machinery Co., LTD is a professional manufacturer established in 1986, is committed to research and develop the innovative paper cutting equipment and has steady development all the way, adhering to the business philosophy of "quality based on the market, win customers' recognition by service, and create brand by credibility". Dapeng strictly supervises quality and creates scientific and rigorous safety evaluation and control system, strictly enforcing the standard ISO9001 of quality system and enabling Dapeng various series of equipments to pass CE safety certification and qualified certification of quality supervision inspection by The State Administration of Quality Supervision Bureau during consecutive 15 years. Now, through more than 30 years, Dapeng Machinery has become a professional manufacturer of paper cutter integrated with "scientific research, production, sales and service", providing professional paper cutting equipments for books and periodicals, press and publications, packaging decoration, commercial printing, office printing, finance tickets and other professional departments, which harvests numerous honors and is widely recognized by industry and customers.

At present, our company produces products including rotary die cutting machine, S series Double worm wheel Cutter, Y series Double hydraulic cutter, fully hydraulic double guide small cutter, lifts, unloading machine, jogger and so on. For example, our company's double worm wheel cutter and fully hydraulic cutter series products get several national patents certifications. We mainly produce high-tech computer-controlled series, which enables customers to benefit from automated handling. In addition, to meet the increasingly specialized market, segmentation, and personalized cutter demand better, we continue to listen to the voices from the customers so that customers can choose to configure on demand, and we can fully meet our customers with a variety of options.

Our company has always insisted on the business principles of "creativity, high quality and efficiency" by which we have won the trust of clients both at home and abroad. If you are interested in any of our products, please feel free to contact us for more information.

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系列程控电脑

Programmable computer



19 英寸TFT彩色触摸屏(触摸屏电脑)
19 inch TFT color touch screen

本系列程控电脑采用19英寸工业人机界面，电脑主要部件为美国工业级芯片，多语言操作界面，并且配有手轮编码器，让用户操作起来更人性化。可实现自我故障诊断功能和动画运转模式显示。编程容量达200组，每个程序组有1000个不同位置裁切数据，数据记忆储存时间达30万小时以上，从而保证了性能的可靠性。送纸电机采用进口伺服电机，送纸速度16-28米/分钟，送纸定位精度可达0.01毫米

This series of program-controlled touch screen computer adopts industrial human-machine interface, the main part of the computer is industrial chip from America. It has multi languages, hand wheel encode, which is easy to operate, it can self-diagnose the malfunctions animation operation mode. The program memory can store 200 program, each of them can save 1000 cuttings' datum of different locations. Its storage hours are over 300,000 hours, which ensure the reliability of the performance. Paper delivering motor is imported servo motor, the work speed is 16-28m/min. And the position accuracy can be 0.01mm.



15英寸TFT触摸屏
15 inch TFT color

本系列程控电脑显示屏采用15英寸(TFT)触摸屏电脑主芯片采用美国AMD公司出的CPU，多语言操作界面，并且有自我故障诊断功能和动画运转模式显示，配有手轮编码器，让用户操作起来更人性化。编程容量达200组，每个程序组有1000个不同位置裁切数据，数据记忆储存时间达30万小时从而保证了可靠性与稳定性。送纸电机采用进口伺服电机，送纸速度16-22米/分钟，送纸定位精度可达0.01毫米。

This series of program control computer adopts 15 inch liquid crystal display screen, the CPU of the computer is from American AMD company. It has multi languages, hand wheel encode, which is easy to operate. It can self-diagnose the malfunctions animation operation mode. The program memory can store 200 program, each of them can save 1000 cuttings' datum of different locations. Its storage hours are over 300,000 hours, which ensure the reliability of the performance. Paper delivering motor is imported servo motor, the work speed is 16-22 m/min. And the position accuracy can be 0.01mm.



10 英寸真彩触摸屏
10 inch touch screen

本系列程控电脑显示屏采用10英寸(TFT)真彩触摸屏，电脑主芯片采用美国AMD公司出的CPU，双语言操作界面，并且有自我故障诊断功能和动画运转模式显示。编程容量达200组，每个程序组有1000个不同位置裁切数据，数据记忆储存时间达30万小时，从而保证了可靠性与稳定性。送纸电机由变频控制配合高精度滚珠丝杆送纸结构，送纸速度为16-22米/分钟，定位精度为0.01MM。

This kind of program control computer adopts CPU of America AMD, 10 inch color TFT LCD. It has multi languages and can self-diagnose the malfunctions animation operation mode. Programming capacity of it up to 200 groups, each program group has 1000 different position cutting datas. Its storage hours are over 300,000 hours, which ensure the reliability of the performance. Paper delivering motor controlled by imported transducer, with high precision ball screw feeding structure. Paper delivering speed reaches 16-22m/min and the position accuracy can be 0.01mm.

品质保证

Quality assurance



专利认证

Patent certification



DAPENG
www.chinadpyj.com



Standard Configuration 标准配置



品牌伺服电机驱动器
Imported servo motor and driver



特制电子刀锁：提高安全系数，
提高生产效率
Knife locking latch: improve safety
and efficiency



双液压系统（Y系列标配）

Double hydraulic system
(Y series standard)



光学对刀线灯装置，
提高生产效率
Knife light lamp device improve
production



进口轴承

Imported Bearing



电机微调编码器
(伺控系统标配)
Micro encode
(servo motor system)



重型树脂砂机身，无翘曲。

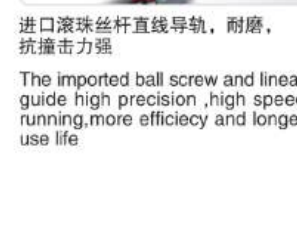
Heavy duty resin without warp



进口滚珠丝杆直线导轨，耐磨，
抗撞击力强
The imported ball screw and linear
guide high precision ,high speed
running,more efficiency and longer
use life



安全快捷的换刀方式
Easy and safety knife change



先进的裁切传动系统

技术特点：切纸采用先进的双履包络技术和蜗轮蜗杆传动系统，用高纯度铜基材料制造，具有运行平稳，耐磨、使用寿命长、传动效力高等特点。

Advanced cutting transmission system
technical feature: Paper cutter adopts
advanced double envelope and
transmission system of worm gear it
is made of high purity bronze products
with high abrasion resistance,corrosion
resistance and long life etc.



液压系统

采用德国技术的内置柱塞式快速增压油缸，
压力大范围可调，适应不同纸张的裁切压力；
密封件选用日本NOK产品、液压阀、
油泵可选意大利

Imported hydraulic components are
adopted in hydraulic system,the
pressure can be adjusted,the paper
is pressed twice by pressure-increased
system.

可选配置 Optional configuration



进口液压泵及电磁阀、溢流阀
Imported hydraulic pump and overflow
valve,solenoid valve



进口高速钢刀片
Imported HSS NEO



符合CE标准的后桌安全罩
The safety cover after the table



自润滑耐磨铜套
Copper set of lubrication



过载保护装置
Connection rod of overbear and
anti-disconnection mechanismwhen
overloading cutting it can protect
cutting transmission system to prevent
break.

SQZK2400D-15
1370\1620\1850\2400
触摸屏程控双蜗轮双导轨切纸机
Touch screen program control double worm wheel double guide
paper cutting machine



主要技术参数 Main technical parameters

规格及单位 Specification & Units		型号Model	S2400D	S1850D	S1620D	S1370D
最大裁切门幅Max cutting width	厘米cm/英寸Inch		240/94.4	185/72.8	162/63.8	137/54.0
最大裁切长度Max cutting length	厘米cm/英寸Inch		240/94.4	190/76.8	165/65.0	145/57.1
最大裁切高度Max cutting height	厘米cm/英寸Inch		16.5/6.5	16.5/6.5	16.5/6.5	16.5/6.5
主电力Main motor power	千瓦Kw		11	7.5	7.5	5.5
重量Weight	千克Kg		11000	8500	6200	4500
机器宽度 Width of machine	含边桌 with sideways	厘米cm	450	394	371	335
	不含边桌 without sideways	厘米cm	435	375	340	315
最小裁切 Smallest cut	不含压板 without false clamp	厘米cm/英寸Inch	5/1.96	3.5/1.4	3.5/1.4	3/1.2
	含压板 with false clamp	厘米cm/英寸Inch	11/4.3	11/4.3	11/4.3	10/3.9
裁切速度Cutting speed	次/分cycles/min		40	45	45	45

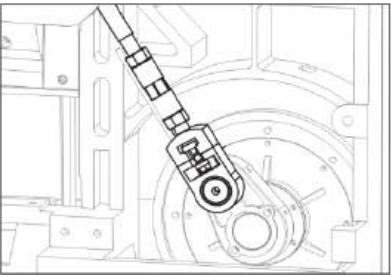
机器外形、技术参数性能及特点如有更改，恕不另行通知，未经大群公司明确书面许可，不得翻印或传播有关资料。

双蜗轮切纸机

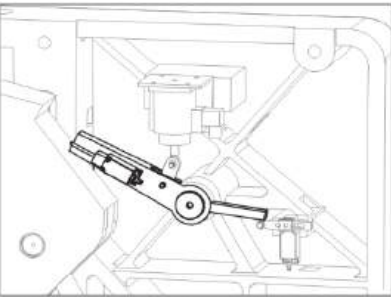
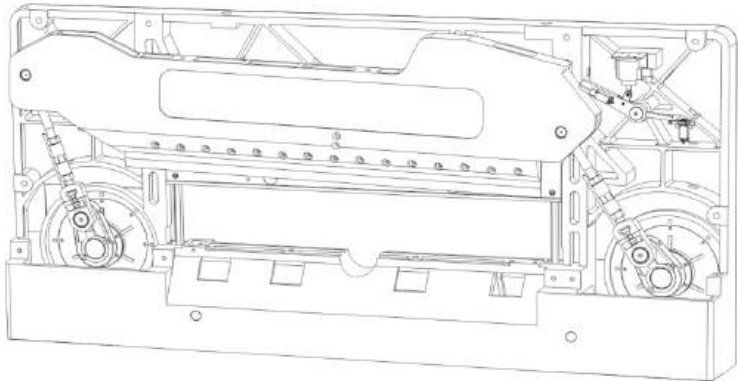
本系列双蜗轮双导轨无槽工作台切纸机已获实用新型专利。高速滚珠丝杆，线型导轨及无槽的工作台组成箱式的送纸机构。确保送纸器在高速运动下定位精确，纸张的压紧机构利用液压驱动，且压力无级可调，调压范围大。裁切机构由蜗杆通过电磁磨擦离合器带动双蜗轮同时拖动刀床，且刀床拉杆上装有超载保险装置、红外光电装置、电子刀锁装置，裁切双手同步按钮操作装置。因此本系列机器具有裁切力特别大，裁切精度高，操作方便安全可靠，坚固耐用之特点，特别适合裁切各种蜂窝纸、胶纸板、PC板等硬纸板。

Double worm wheel device:

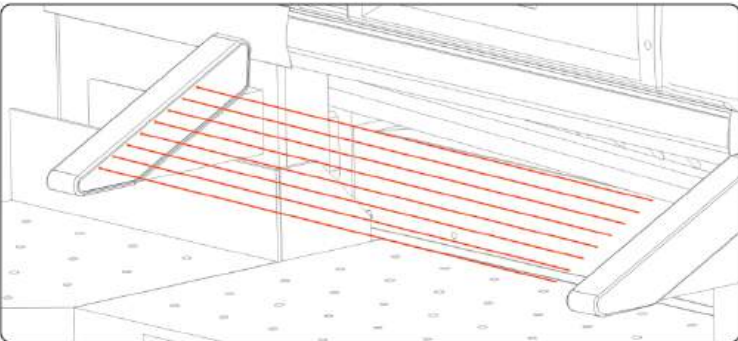
Our machine's double worm wheel structure passed the patent. This structure pulls the knife seat fall down from double worm wheel side. In this way, the cutting will have heavier power and more precise.



刀臂拉杆设计为内置式保险杆结构：避免由于误动作或超载对机、器产生的破坏性损坏。
Inside style asfety rod of knife holder: to avoid damage of machine caused by incorrect operation or over-loading cutting



内置式电子刀锁：为切刀循环而设计的机械安全装置，避免产生滑刀的危险动作。
Knife locking latch: safety device for cutting circles to avoid dangerous of cutting sliding.



符合CE安全认证光栅，增加光栅的光点数目，能保护更小的范围，同时，改良后的电路使光栅工作更加稳定，使用寿命更加长久。
There are more infrared ray points on the latest light grid with CE, which enlarge the safety field and works more stable.

QZYK1370D-15

920\1150\1300\1370\1680

触摸屏双液压双导轨切纸机

Touch screen double hydraulic double guide paper cutting machine



QZYK1300D-10



QZYK920D-10

Y系列送纸系统采用整体无槽工作台，双导轨包围式送纸系统，该系统具有送纸速度高，送纸器定位精确。裁切系统采用极高耐磨的蜗轮蜗杆减速传动。磨擦离合器通过液压系统来控制，从而实现裁切压力无级大范围调整。压纸压力从200N到55000N大范围调整，保证了各种裁切品的质量。裁切动作双手同步按钮操作，红外光控，电子刀锁单循环裁切等安全装置，因此本系列切纸机具有低噪音裁切功率大、裁纸精度高，且坚固耐用又安全可靠之特点。可选配法国、德国、日本等国际品牌的电器及台湾的高速滚珠丝杆。符合欧洲安全标准的液压系统。

Y series of machine adopts whole slotless worktable surrounded by double guide paper sending system. For this system, paper sending speed is high and paper sender position precise. The cutting system adopts the high wearable worm wheel decelerated transmission. friction clutch is controlled through hydraulic system, which make the pressure can be adjusted bigger. The paper-pressing pressure can be adjusted from 200N to 55000N, which ensure the cutting quality. The cutting is operated by double hands, and the machine is installed with safe devices, such as photo cell, electronic knife lock and single recycle cutting. It has features of low noise large cutting power, high precision. Customer can choose to equip the machine with the electric components imported from France, Germany, Japan, imported high speed ball screw and the hydraulic system European safety certificate.



主要技术参数 Main technical parameters

规格及单位 Specification & Units		型号Model	Y1680D	Y1370D	Y1300D	Y1150D	Y920D
最大裁切门幅Max cutting width		厘米cm/英寸Inch	168/66.1	137/53.9	130/51.2	115/45.3	92/36.2
最大裁切长度Max cutting length		厘米cm/英寸Inch	170/66.9	145/57.1	135/53.1	116/45.7	100/39.3
最大裁切高度Max cutting height		厘米cm/英寸Inch	16.5/6.5	16.5/6.5	16.5/6.5	16.5/6.5	13/5.1
主电力Main motor power		千瓦Kw	7.5	4	4	4	3
重量Weight		千克Kg	6200	4200	4100	3300	2400
机器宽度 Width of machine	含边桌 with sideway	厘米cm	345	293	282	270	240
	不含边桌 without sideway	厘米cm	298	263	252	240	208
最小裁切 Smallest cut	不含压板 without false clamp	厘米cm/英寸Inch	3.5/1.4	3/1.2	3/1.2	3/1.2	2.5/1.0
	含压板 with false clamp	厘米cm/英寸Inch	11/4.3	10/3.9	10/3.9	10/3.9	10/3.9
裁切速度Cutting speed		次/分cycles/min	45	45	45	45	45

机器外形、技术参数性能及特点如有更改，恕不另行通知，未经大鹏公司明确书面许可，不得翻印或传播有关资料。

QZYK680E-10

液 压 切 纸 机
Paper cutting machine



QZYK680DL-10

本系列产品的压纸、裁切、送纸系统自动化程度高，裁切高度达到10cm，裁切精度更高、裁切速度快，坚固耐用。同时设计结构人性化，操作过程即安全又轻松。送纸系统采用双导轨整体无槽式镀铬工作台，由线型导轨配合滚珠丝杆，以确保送纸器在高速运转下定位精度。双拉杆的压紧结构与裁切刀都利用液压驱动，压力无级可调，调压范围大，从而保证了裁切各种纸张的压力需求。具有红外光控、裁切双手按钮、光学对刀线、等技术装置，保证了操作者安全及操作方便，产品符合欧洲安全标准，通过欧洲CE认证。

This series product is fully automatic. Max cutting height be 10cm and have the characteristic of higher cutting precision , faster cutting speed , sturdy and durable. structure is easy to operate and insure safety, It paper sending system adopts whole slotless chrome worktable linear guide and high speed ball screw , which insure the correct position with high speed. Both of the paper clamping device and paper cutting device adopts hydraulic system. The hydraulic pressure is adjusted stepless, the big pressure adjusting range insure various paper cutting request. It equipped with photo cell, cutting button with double hands, knife light line, Knife seat electric devices. Mechanical safety devices of built-in for cutter cycle, therefore, it can insure the operator's safety and convenient operation. The machine have been passed CE Certificate.

主要技术参数 Main technical parameters

规格及单位SPE/UNIT		型号MODEL	680E	680D
最大裁切门幅 Max cutting width		CM	68	68
最大裁切长度 Max cutting length		CM	68	68
最大裁切高度 Max cutting height		CM	10	8
主电机 Main motor		千瓦kw	2.2	2.2
机器重量 Weight		千克kg	800	700
机器宽度 width of machine	含边桌 with sidetable	CM	113	106
	不含边桌 without sidetable			
裁切速度 cutting speed		次 / 分	25	20
机器包装尺寸 packing size		LxWxH (CM)	175x128x175	175x122x178
电压 voltage		伏特 V	380	220

如因技术改进使技术参数发生变更,恕不另行通知
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QZYK920E-10

QZYK1370E-10

液 压 高 速 切 纸 机
Paper cutting machine



本系列送纸系统采用整体无槽工作台，双导轨包围式送纸系统，该系统具有裁切高度高、送纸速度快、送纸器定位精确。裁切系统采用级高耐磨的蜗轮蜗杆减速传动，压纸压力从200N到30000N大范围调整，保证了各种裁切品的质量，裁切动作双手同步按钮操作，红外光控，电子刀锁，单循环裁切等安全装置，因此本系列切纸机具有低噪音、裁切功率大、裁纸精度高、且坚固耐用又安全可靠之特点。

This series of machine adopts whole slotless worktable double guide paper sending system, paper sending speed is fast and paper sender position precisely. The cutting system adopts the worm wheel deceleration transmission, friction clutch is controlled by hydraulic system. And the paper-pressing pressure can be adjusted from 200N to 30000N which ensure the cutting quality. The cutting is operated with double hands. The machine is installed with safety devices such as photo cell, electronic knife lock and single recycle cutting. And the machine with imported high speed ball screw and guide, the whole machine have been passed European safety certificate.

主要技术参数 Main technical parameters

规格及单位SPE/UNIT		型号MODEL	920E	1370E
最大裁切门幅 Max cutting width		CM	92	137
最大裁切长度 Max cutting length		CM	100	140
最大裁切高度 Max cutting height		CM	16.5	18
主电机 Main motor		千瓦kw	4	5.5
机器重量 Weight		千克kg	3000	4600
机器宽度 width of machine	含边桌 with sideway	CM	244	300
	不含边桌 without sideway			
裁切速度 cutting speed		次 / 分	55	55
机器包装尺寸 packing size		LxWxH (CM)	256x152x202	294x156x215
电压 voltage		伏特 V	365-395	365-395

如因技术改进使技术参数发生变更,恕不另行通知
As a result of technology improvement, the technical parameters is subject to change without notice

智能裁切线

Cutting production line

概述:

该裁切机生产流水线以程控切纸机为主，配备取纸机、卸纸机等辅助设备组成，能自动完成送纸，叠纸、搬运等工作，具有提高生产效率，减轻劳动强度，减少辅助时间等特点。大鹏可提供适合各种裁切工艺流程的组合生产线。

Overview:

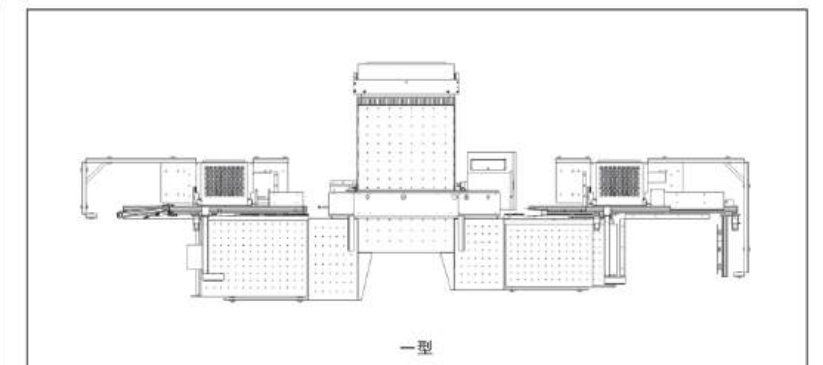
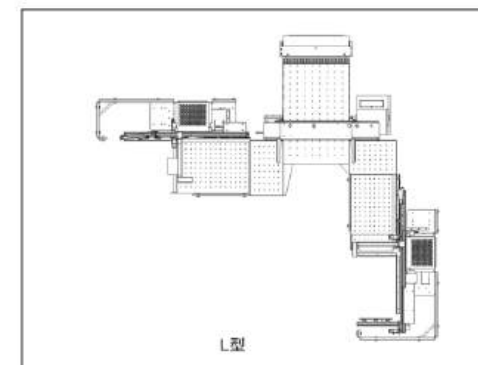
Cutting production line based in program control machine, equipped with loader, unloader and So on auxiliary equipment, which can automatically load and clean up, unload all kinds of paper cutter which include such features as high efficiency lower intensity of labour short work time debase product cost.



取纸机 Loader

切纸机 Paper cutter

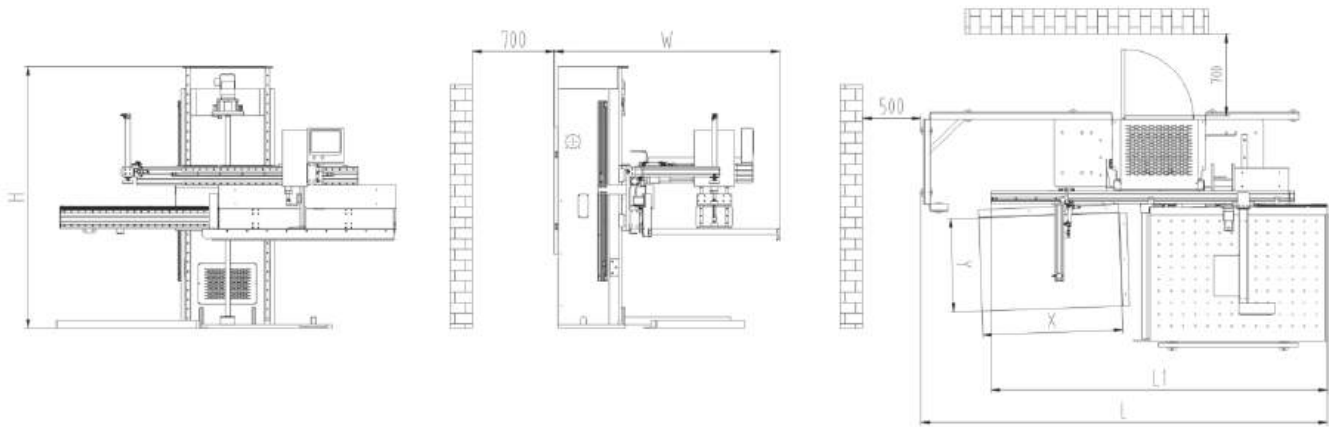
卸纸机 Unloader



GF-1/GF-3

智能取纸机

The intelligent loader machine



取纸机

智能取纸机具有自动抓取纸功能输送辊能迅速将纸堆中纸张按设定高度分离抓取到工作台上，使整个输纸过程准确高效，提高劳动效率。采用液压升降系统，维护成本低、寿命长。

loader

The intelligent paper loader machine has the function of automatic grabbing
The roller can quickly separate the paper from the set height and grab it onto the worktable
The whole paper feeding process is more convenient,easy,and efficient.
The hydraulic lifting system has low maintenance cost and long service life

主要技术参数 Main technical parameters

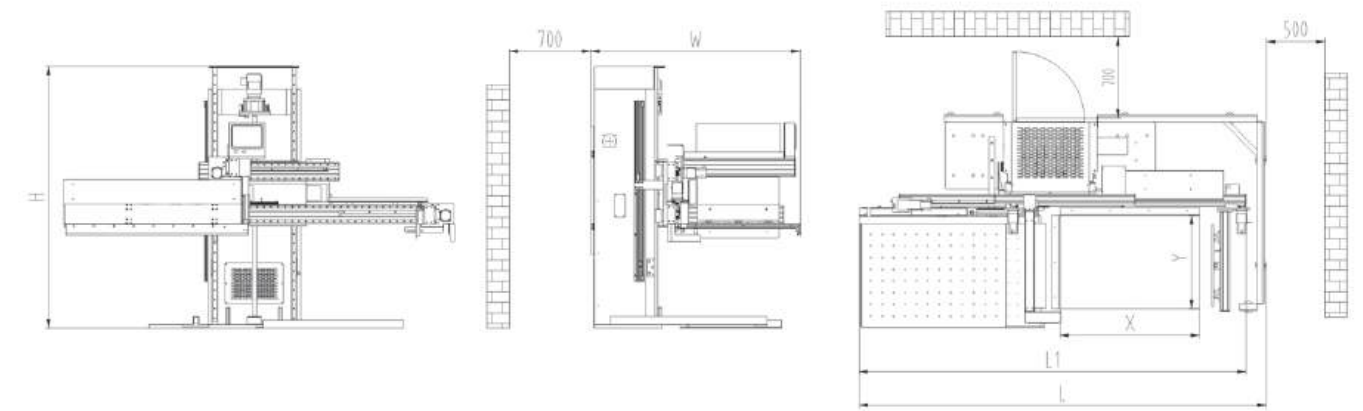
型号Model	单位unit	GF-1	GF-3
最大幅面Maximum size	厘米cm	100x130	165x125
最小幅面Minimum size	厘米cm	80x70	80x70
最大每令高度Maximum height per ream	厘米cm	16	16
最小每令高度Minimum height per ream	厘米cm	4.5	4.5
最大堆纸高度（带底板） Maximum stack height (with base plate)	厘米cm	140	140
最大装载量Maximum loading capacity	千克Kg	200	300
机器重量weight	千克Kg	1500	2300
机器宽度Machine width	厘米cm	320	410
机器深度Machine depth	厘米cm	190	210
机器高度Machine height	厘米cm	220	220
电压voltage	伏特V	380	380
功率power	伏特V	2	4
压缩机compressor	l/min Bar	6-8	6-8

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LG-2/LG-4

卸纸机系列

Unloading machine series



全自动卸纸机能够自动地将纸张堆放整齐，操作者只需将切完的纸放在卸纸机的工作台上，卸纸机会自动将纸张整齐的放在托盘上。全自动卸纸机可以提高生产效率,减轻操作者的劳动强度。全自动卸纸机不单只是提高裁切产量，堆纸整齐的功能给后续的工作流程带来很大的方便。

Program control with Individual 8 inch Touch screen , automatic gauge movement

- Increases the efficiency of the production line
- Conform with ergonomics, free job harm
- Programme-controlled gauge movement
- Efficient saving man power

主要技术参数 Main technical parameters

型号Model	单位unit	LG-2	LG-4
最大幅面Maximum size	厘米cm	90x126	165x125
最小幅面Minimum size	厘米cm	40x40	65x50
最大每令高度Maximum height per ream	厘米cm	16	16
最小每令高度Minimum height per ream	厘米cm	4.5	4.5
最大堆纸高度（带底板） Maximum stack height (with base plate)	厘米cm	140	140
最大装载量Maximum loading capacity	千克Kg	200	300
机器重量weight	千克Kg	1500	2300
机器宽度Machine width	厘米cm	320	410
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机器高度Machine height	厘米cm	220	220
电压voltage	伏特V	380	380
功率power	伏特V	2	4
压缩机compressor	l/min Bar	6-8	6-8

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JP-2/JP-3

闯纸机系列

jogging machine series



闯纸机

闯纸机适用于为切纸机准备新的待切纸张。待切纸张在工作台上震动整齐。产量大大提高，且减轻操作者的劳动强度，提高纸张的裁切精度。

Jogger

- The precise alignment of the cutting reames improves the quality considerably.
- Enables quality control.
- Increases the efficiency of the cutting machine by up to 40% because cutting can be continued while new material is prepared.
- Blocks can be formed more easily from the layers owing to mechanized removal of air.
- Four automatic table inclination angles on the right/left side just need one touch.

主要技术参数 Main technical parameters

型号	Model	单位unit	JP-2	JP-3
工作台尺寸	Max. sheet size	厘米cm	115x90	145x110
堆纸高度	Max Ream height	厘米cm	16.5	16.5
工作台高度	Worktable height	厘米cm	88-98	88-98
机器外形尺寸	External dimension	厘米cm	55x129x187.5	185x157x187.5

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LT-1/LT-2

液压升降机系列

Hydraulic lift series



升降机

自动升降，具有人性化的特点，操作者可以在一个舒适的高度将材料转入切纸机或闯纸机。因此减少了累人的搬运，可以提高10%的工作效率；另如果用于切完的材料堆放，同样可以提高堆放的精度和工作效率。

Lifter

- Hydraulic lifting machine is suitable for the paper cutting machine and unloader
- Complete operation safety , totally safe for operator
- The function of sensor is adjustable upward and downward
- Efficient in cutting and saving man power

主要技术参数 Main technical parameters

型号	Model	LT-1	LT-2
托盘面积	Pallet area	132x90cm	170x124cm
升降高度	Elevation Height	65cm	65cm
最大堆积量	Maximum accumulation	1000kg	1200kg
总功率	Total power	1.5kw	1.5kw
占地面积	Floor space	164x143x132cm	202x177x132cm
净重	Net weight	1000kg	1200kg

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QZK1300F-10

780\1300单液压切纸机

Single hydraulic paper cutter



本系列送纸系统采用整体无槽工作台，通过双导轨包围式送纸系统，该系统具有送纸速度快，送纸器定位精确。裁切系统采用极高耐磨的蜗轮蜗杆减速传动，电磁离合器来控制。压纸压力从200N到30000N大范围调整，保证了各种裁切品的质量，裁切动作双手同步按钮操作，红外光控电子刀锁单循环裁切等安全装置，因此本系列切纸机具有低噪音，裁切功率大，裁纸精度高，且坚固耐用又安全可靠之特点。

This series of machine adopts whole slotless worktable double guide paper sending system. For this system, paper sending speed is high and paper sender posit precisely. The cutting system adopts the worm wheel deceleration transmission is controlled by the magnetic clutch, which makes the press are can be adjusted bigger. The paper-pressing pressure can be adjusted from 200N to 30000N, which ensure the cutting quality. The cutting is operated with double hands. And the machine is installed with safe devices, such as photo cell, electronic knife lock and single recycle cutting. So it has features of low noise, large cutting power, high precision, solid, useful and safety. The machine with imported electric components, high speed ball screw of Taiwan and the hydraulic system with European safety certificate.

主要技术参数 Main technical parameters

规格及单位 Specification & Units		型号Model	1300F	780D
最大裁切门幅Max cutting width	厘米cm/英寸inch		130/51.2	78/30.7
最大裁切长度Max cutting length	厘米cm/英寸inch		135/53.1	78/30.7
最大裁切高度Max cutting height	厘米cm/英寸inch		13/5.1	12/4.7
主电力Main motor power	千瓦Kw		4	3
重量Weight	千克Kg		3900	1800
机臂宽度 Width of machine	含边桌 with sideway	厘米cm	283	210
	不含边桌 without sideway	厘米cm	253	195
最小裁切 Smallest cut	不含压板 without false clamp	厘米cm/英寸inch	3/1.2	2/0.8
	含压板 with false clamp	厘米cm/英寸inch	10/3.9	9/3.5
裁切速度Cutting speed	次/分cycles/min		45	45

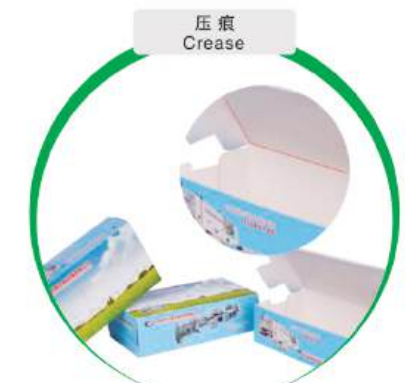
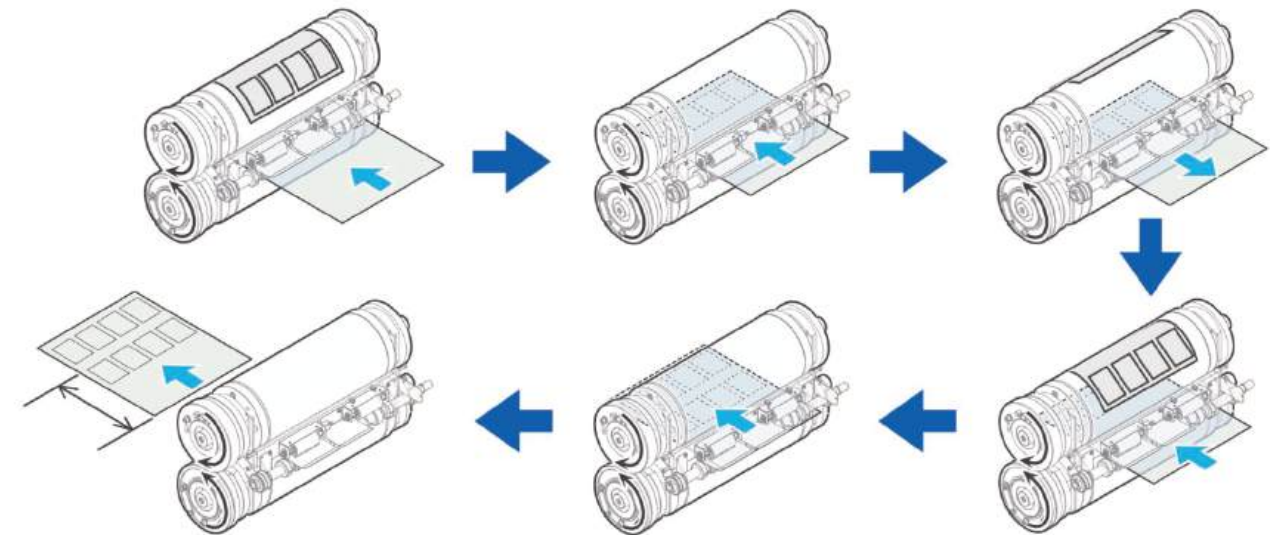
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圆压圆模切系统

高品质·高精度

HIGH QUALITY HIGH ACCURACY

- 滚筒模切机占地面积小，智能，易操作的新型设备，广泛应用于服装吊牌、各类型不干胶贴纸以及包装行业
- The Rotary die-cutting machine is a new type of equipment with small footprint, intelligence, and easy operation, widely used in clothing hang tags, various types of self-adhesive stickers, and the packaging industry





用途及使用范围 Usage and scope of use

1. 集成的圆压圆模切机是一个适合离线生产的设备，适合小批量和多次重复生产的产品，采用柔性刀版，更换方便。

The integrated Rotary Die Cutting Machine is a suitable equipment for different production. It is suitable for small batch and repeated production. It use flexible mould and easy to replace.
2. 通过平台式输纸机和定位台，纸张进入模切单元，走纸方向的定位精度可以达到±0.1mm。

Through the flat-type paper feeder and positioning table, the paper enters the die-cutting section, and the positioning accuracy of the paper-feeding direction can reach ±0.1mm.
3. 自动升纸、自动送纸、双张检测、追标对位模切、自动纠偏、自动排废等功能。

Automatic paper lifting, automatic paper feeding, double sheet detection, chasing mark alignment die cutting, automatic deviation correction, automatic waste discharge and other functions.
4. 清废可以定向吹走废品，而且调节不需要工具。

The separator section can be directed to blow away waste, and adjustment does not require tools.
5. 收集单元可以被整体向后推开，给模切的换版提供了最大的方便性。

The collection section can be pushed away as a whole, providing maximum convenience for changing the mould.
6. 排废的压轮电气控制，定时起降，成品会规则的输出到后续的鱼鳞式收纸台上。

The wheel of separator section is Electrical control, Timing up and down, the final product will be output to the receiving table regularly.
7. 适用于四开（及以下）印品的模切、压痕、清废等功能，可实现印品的全切、半切等。

The machine have Multifunction: die cutting、creasing、kiss cutting and repeat cutting. Suitable for the size of material within B2 size (including B2 size)
8. 主要适用于不干胶、吊牌、酒标、扑克牌、小包装盒等。加工材料适用于普通纸、涂布纸、纸板、PE膜等。

Mainly suitable for stickers, tags, wine labels, playing cards, small boxes and so on. The processing materials are suitable for plain paper, coated paper, cardboard, PE film, and so on.

特别说明 Note:

机器的运转速度根据切片的性质决定，当切片特大或特小、特薄或特厚时应该降低机器运转速度。

The running speed of the machine is determined by the nature of the cut. When the cut is very large or very small, extremely thin or extra thick, the machine running speed should be reduced.

为了提高机器寿命，机器在磨合期内一般要降低机器运转速度，磨合期内运转速度应小于5000转/小时，一般磨合期为正常运转半年时间左右。

In order to improve the life of the machine, the machine generally reduces the running speed of the machine during the running-in period. The running speed during the running-in period should be less than 5000 cycles/hour, and the general running-in period is about half a year.



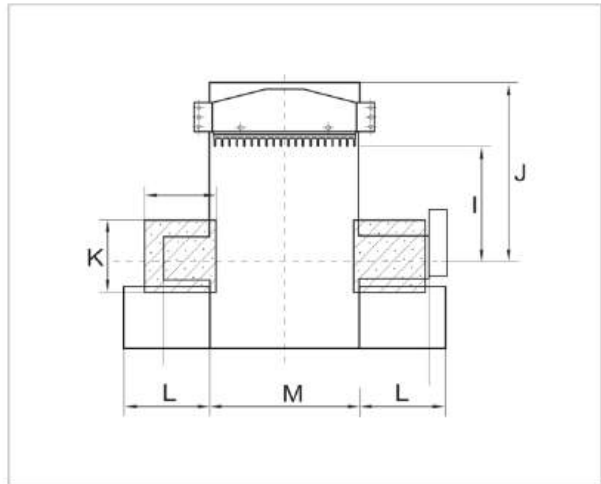
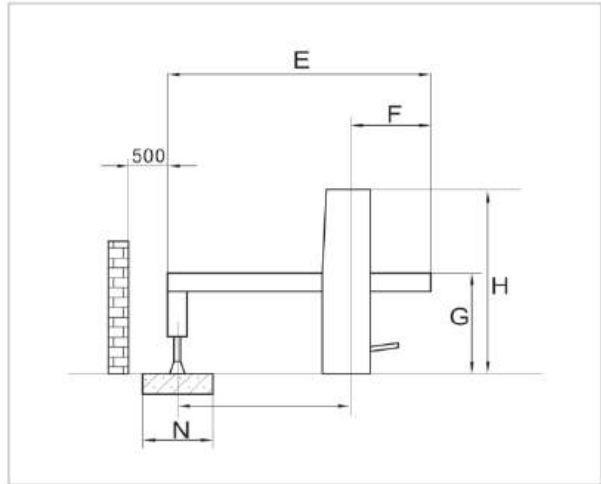
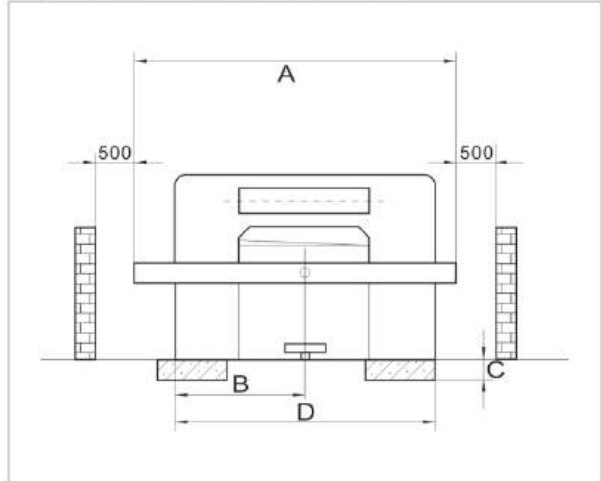
主要技术参数 The main technical parameters

		DP-A4055	DP-A4874	DP-A5575
切品尺寸(加工前)(宽X长) Sheet size (before processing)(WXL)	最大尺寸 Max Size	400 * 550mm	480 * 740mm	550 * 750mm
	最小尺寸 Min Size	240 * 280mm	240 * 280mm	240 * 280mm
切品厚度 Material Thickness	模切厚度 Die cutting Thickness	0.13 ~ 0.5mm	0.2 ~ 0.5mm	0.15 ~ 0.5mm
	最大压痕厚度 Max creasing thickness	0.4mm	0.4mm	0.4mm
成品尺寸 (带有分离器: 宽X长) Final product size With separator (Final product:W X L)	最大尺寸 Max final product size	376 * 530mm	456 * 720mm	526 * 730mm
	最小尺寸 Min final product size	50 * 80mm	50 * 80mm	50 * 80mm
最小排废宽度 Min Discharge width		5mm	6mm	6mm
刀版尺寸 (宽X长) Mould size(W X L)	刀版厚度 Mould Thickness	0.8mm	1mm	1mm
	最大尺寸 Max Mould size	400 * 560mm	480 * 750mm	550 * 760mm
	最小尺寸 Min Mould size	160 * 100mm	160 * 110mm	160 * 110mm
X、Y向模切精度 X/Y direction die cutting accuracy		±0.1mm		
输纸机堆纸高度 Feeder stack height		500mm		
机器最高运转速度 (转/小时) Max Production Speed (cycles per hour)		6000		
额定电压 Voltage		220V, 50 Hz 1P	380V, 50/60Hz 3P	
额定功率 Main motor power		2.5Kw	4.5Kw	8.2Kw
设备重量 (净重) Weight (Net weight)		1100Kg	2440Kg	2580Kg
外形尺寸 (长x宽x高) Machine size (LXWXH)		3680 * 980 * 1250mm	4690 * 1310 * 1620mm	5660 * 1450 * 1620mm

本公司有持续改进产品的设计和性能权利，因此产品设计及技术要求如有更改恕不另行通知，并不负任何的法律义务。

The company has the right to continuously improve the design and performance of the product. Therefore, the product design and technical requirements are subject to change without notice and without any legal obligation.

安装尺寸 Installation dimension



安装尺寸 Installation dimension

型号 Model	单位unit	S2400D	S1850D			S1620D	1680D	1370E	S1370D	Y1370D	1300D	1300F	Y1150D	Y920D	920E	780D	Y680	680E
A 机器总宽 Total width of machine	cm	446	394			371	329	300	345	295	282	283	267	238	244	210	106	113
B 机身半宽 Half width of machine body	cm	202	174			150	125	110	138	110	105	105	97	82	86	75	53	56
C 机器地基厚 The thickness of machine's subgrade	cm	35	35			35	35	35	35	30	20	20	20	15	20	15		
D 机身总宽 Total width of machine body	cm	394	339			300	278	245	275	243	232	232	217	184	194	170	106	113
E 机器总长 Total length of machine	cm	420	350			315	320	290	290	290	280	280	261	239	239	197	152	154
F 裁切点前面长度 The length from cutting position to the front table	cm	75	75			73	75	73	73	73	73	73	73	65	65	65	50	53
G 工作台距地面高 The height from working table to ground	cm	94	93			93	90	90	90	90	90	90	88	89	90	89	90	90
H 机器总高 Total height of machine	cm	185	177			174	174	179	174	170	168	170	163	150	170	150	143	149
I 最大裁切长度 Max. cutting length	cm	240	195			165	170	140	145	145	135	135	116	100	100	78	68	68
J 裁切点到平板面长度 The length from cutting position to back table	cm	301	253			220	220	191	195	195	185	185	166	143	144	123	102	101
K 机脚垫板长度 The length of machine cushion	cm	70	70			70	70	70	70	65	65	65	65	60	65	60		
L 副加平板长度 The length of side table	cm	90	100			100	70	70	100	70	70	70	70	70	70	50		
M 平板宽度 The width of working table	cm	240	185			162	168	137	137	137	130	130	115	92	92	78	68	68
N 机脚地基宽度 The width of groundsill of machine foot	cm	60	60			60	60	60	60	60	60	60	60	60	60	60		

主要技术参数 Main technical parameters

规格及单位 Specification&Units		型号 Model	S2400D	S1850D	S1620D			S1370D	Y1680D	1370E	S1370D	S1300D	1300F	S1150D	S920D	920E	780D	S680	680E
最大裁切门幅 Max cutting width		厘米cm英寸Inch	240/94.4	185/72.8	162/63.8			137/54.0	168	137	137/53.9	130/51.2	130/51.2	115/45.3	92/36.2	92	78/30.7	68	68
最大裁切长度 Max cutting length		厘米cm英寸Inch	240/94.4	190/74.8	165/65.0			145/57.1	170	140	145/57.1	135/53.1	135/53.1	116/45.7	100/39.3	100	78/30.7	68	68
最大裁切高度 Max cutting height		厘米cm英寸Inch	16.5/6.5	16.5/6.5	16.5/6.5			16.5/6.5	16.5	18	16.5/6.5	16.5/6.5	13/5.1	16.5/6.5	13/5.1	16.5	12/4.7	8	10
主电力 Main motor power		千瓦 KW	11	7.5	7.5			5.5	7.5	5.5	4	4	4	4	3	4	3	2.2	2.2
重量 Weight		千克 KG	11000	8500	6200			4500	6200	4600	4200	4100	3900	3300	2400	3000	1800	800	800
机器宽度 Width of machine	含桌边 with sideway	厘米 cm	450	394	371			335	345	300	293	282	283	270	240	244	210	106	113
	不含桌边 without sideway	厘米 cm	435	375	340			315	298	271	263	252	253	240	208	214	195		
机器长度 Length		厘米 cm	420	350	315			290	320	290	290	280	280	261	239	239	197	152	154
机器高度 height		厘米 cm	185	177	174			174	171	179	167	168	161	165	150	170	150	143	150
前桌长度 Front table length		厘米 cm	75	75	73			73	75	73	73	73	73	73	65	65	65	50	53
桌面高度 Table height		厘米 cm	93	93	93			90	90	90	90	90	90	89	89	90	89	90	93
压板压力 clamp pressure	最小 Min	牛顿 N	500	200	200			200	200	200	200	200	200	200	200	200	200	100	100
	最大 Max	牛顿 N	60000	60000	55000			45000	55000	45000	45000	40000	40000	40000	30000	30000	30000	8000	8000
刀片规格 Knife thickness		厘米 cm	266x16x1.37	203x16x1.37	183x16x1.37			160x16x1.37	191.5X16X13.7	164X16X1.37	160x16x1.37	152x16x1.37	152x12.7x1.27	139x16x1.37	110x12.7x1.27	116X16X13.7	95x12.7x1.27	78x10x1	81x10x1
可磨刀处 Grinding reserve		厘米 cm	6	6	6			6	6	6	6	6	3	6	3	6	3	2.5	2.5
最小裁切 Smallest cut	不含压板 without false clamp	厘米cm英寸Inch	5/1.96	3.5/1.4	3.5/1.4			3/1.2	3.5/1.4	3/1.4	3/1.2	3/1.2	3/1.2	3/1.2	2.5/1.0	3/1.2	2/0.8	2.5/1.0	2.5/1.0
	含压板 with false clamp	厘米cm英寸Inch	11/4.3	11/4.3	11/4.3			10/3.9	11/4.3	10/3.9	10/3.9	10/3.9	10/3.9	10/3.9	10/3.9	10/3.9	9/3.5		
裁切速度 Cutting speed		次/分 cycles/min	40	45	45			45	45	55	45	45	45	45	45	55	45	20	20
包装尺寸 Packing size (l x w x h)		厘米 cm	453x206x281	406x206x246	383x167x225			343x157x224	343x166x233	294x157x219	288x152x203	294x151x207	294x151x208	265x154x206	234x137x185	225x161x201	223x139x185	175x122x178	175x126x175
电压 Voltage (three-phase)		伏特 V	360-400	365-395	365-395			365-395	365-395	365-395	365-395	365-395	365-395	365-395	365-395	365-395	365-395	220	380
电线粗细 Wire size		平方毫米 mm²	4	4	4			4	4	4	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5