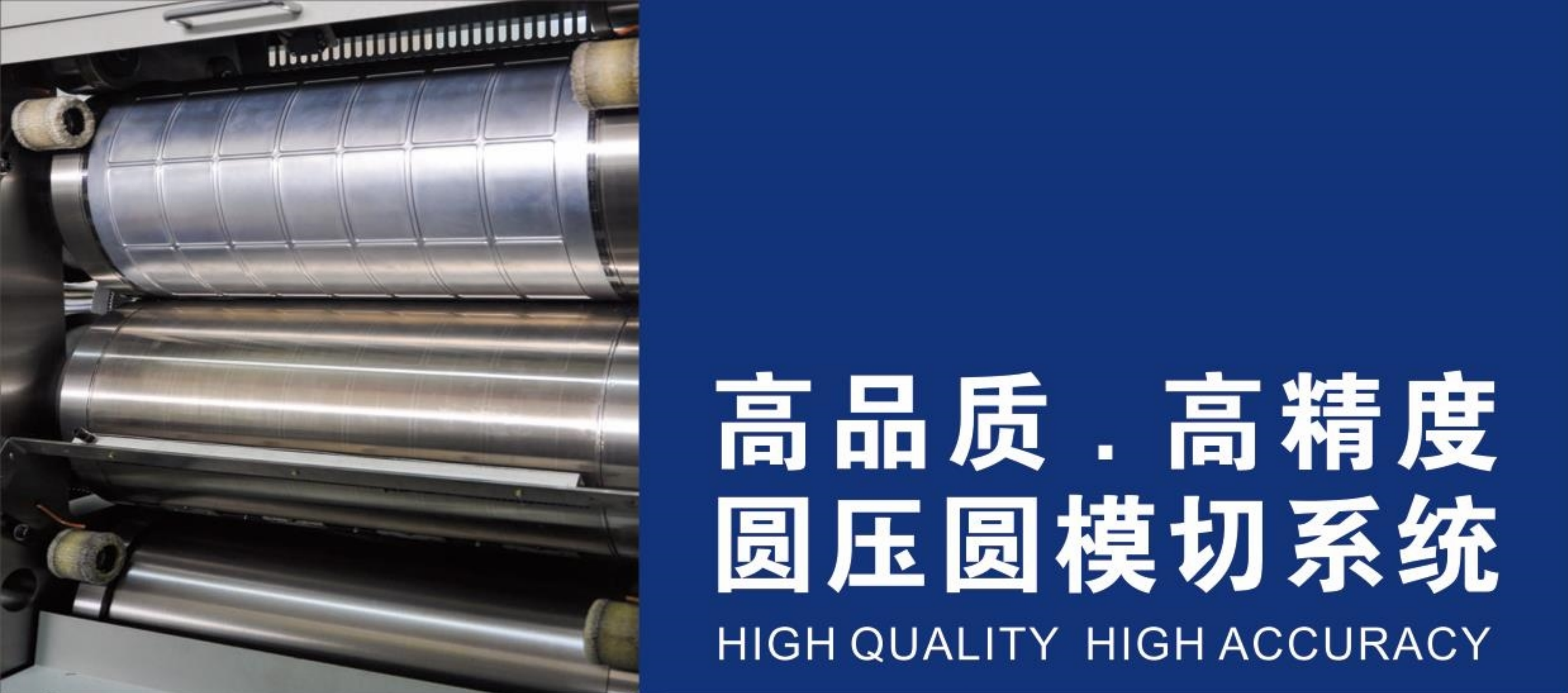
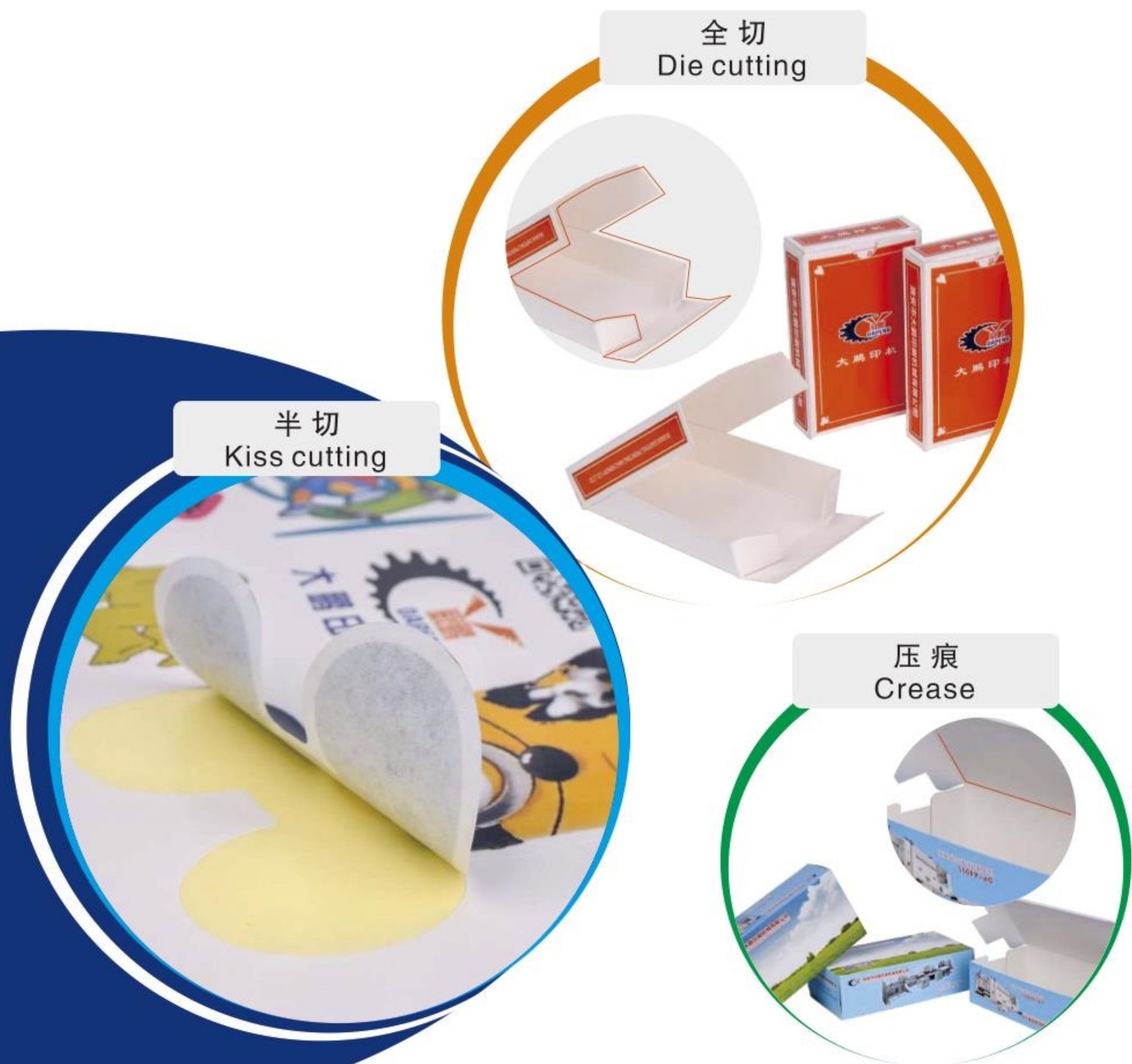




高品质·高精度 圆压圆模切系统

HIGH QUALITY HIGH ACCURACY

- 重复模切功能有效降低制作刀模的成本。最多一次性能重复横切2次
- Repeat register function enables the running of multiple up imposed applications with a smaller die to reduce die cost.Up to 2 repeats in a single pass.



Designed By China



瑞安市大鹏印刷机械有限公司

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如因技术改进使技术参数发生变更,恕不另行通知
As a result of technology improvement, the technical parameters is subject to change without notice

Intelligence High efficiency Accuracy

智能 高效 精确

DAPENG

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大鹏印机

Printing Machinery co.,ltd



简单智能、节省空间
Simple and easy operation,
save space

多功能系统
全切、半切、压痕、重复模切
Multi-function system
Die cutting, Kiss cutting,
Creasing, Repeat cutting

速度决定胜负
每小时可达6000张
Up to 6000 pcs per hour
To maximize profits



DP-A4055

圆压圆模切机
Rotary Die-cut System



DP-A4874

圆压圆模切机
Rotary Die-cut System

用途及使用范围 Usage and scope of use

1. 集成的DP-A4055、DP-A4874型圆压圆模切机是一个适合离线生产的设备, 适合小批量和多次重复生产的产品。采用柔性刀版, 更换方便。
The integrated DP-A4055、DP-A4874 Rotary Die Cutting Machine is a suitable equipment for different production. It is suitable for small batch and repeated production. It use flexible mould and easy to replace.
2. 通过平台式输纸机和定位台, 纸张进入模切单元, 走纸方向的定位精度可以达到 $\pm 0.1\text{mm}$ 。
Through the flat-type paper feeder and positioning table, the paper enters the die-cutting section, and the positioning accuracy of the paper-feeding direction can reach $\pm 0.1\text{mm}$.
3. 自动开纸、自动送纸、双张检测、追标对位模切、自动纠偏、自动排废等功能。
Automatic paper lifting, automatic paper feeding, double sheet detection, chasing mark alignment die cutting, automatic deviation correction, automatic waste discharge and other functions.
4. 清废可以定向吹走废品, 而且调节不需要工具。
The separator section can be directed to blow away waste, and adjustment does not require tools.
5. 收集单元可以被整体向后推开, 给模切的换版提供了最大的方便性。
The collection section can be pushed away as a whole, providing maximum convenience for changing the mould.
6. 排废的压轮电气控制, 定时起降, 成品会规则的输出到后续的鱼鳞式收纸台上。
The wheel of separator section is Electrical control, Timing up and down, the final product will be output to the receiving table regularly.
7. 适用于四开(及以下)印品的模切、压痕、清废等功能, 可实现印品的全切、半切等。
The machine have Multifunction: die cutting, creasing, kiss cutting and repeat cutting. Suitable for the size of material within B2 size (including B2 size)
8. 主要适用于不干胶、吊牌、酒标、扑克牌、小包装盒等。加工材料适用于普通纸、涂布纸、纸板、PE膜等。
Mainly suitable for stickers, tags, wine labels, playing cards, small boxes and so on. The processing materials are suitable for plain paper, coated paper, cardboard, PE film, and so on.

特别说明 Note:

机器的运转速度根据切品的性质决定, 当切品特大或特小、特薄或特厚时应该降低机器运转速度。
The running speed of the machine is determined by the nature of the cut. When the cut is very large or very small, extremely thin or extra thick, the machine running speed should be reduced.
为了提高机器寿命, 机器在磨合期内一般要降低机器运转速度, 磨合期内运转速度应小于5000转/小时, 一般磨合期为正常运转半年时间左右。
In order to improve the life of the machine, the machine generally reduces the running speed of the machine during the running-in period. The running speed during the running-in period should be less than 5000 cycles/hour, and the general running-in period is about half a year.
本公司有持续改进产品的设计和性能权利, 因此产品设计及技术要求如有更改,恕不另行通知, 并不负任何的法律义务。
The company has the right to continuously improve the design and performance of the product. Therefore, the product design and technical requirements are subject to change without notice and without any legal obligation.

主要技术参数 The main technical parameters

	DP-A4055	DP-A4874
切品尺寸(加工前)(宽X长) Sheet size (before processing)(WXL)	最大尺寸 Max Size 400 * 550mm 最小尺寸 Min Size 240 * 280mm	最大尺寸 Max Size 480 * 740mm 最小尺寸 Min Size 240 * 280mm
切品厚度 Material Thickness	模切厚度 Die cutting Thickness 0.13 ~ 0.5mm 最大压痕厚度 Max creasing thickness 0.4mm	模切厚度 Die cutting Thickness 0.2 ~ 0.5mm 最大压痕厚度 Max creasing thickness 0.4mm
成品尺寸(带有分离器: 宽X长) Final product size With separator (Final product: W X L)	最大尺寸 Max final product size 376 * 530mm 最小尺寸 Min final product size 50 * 80mm	最大尺寸 Max final product size 456 * 720mm 最小尺寸 Min final product size 50 * 80mm
最小排废宽度 Min Discharge width	5mm	6mm
刀版厚度 Mould Thickness	0.8mm	1mm
刀版尺寸(宽X长) Mould size(W X L)	最大尺寸 Max Mould size 400 * 560mm 最小尺寸 Min Mould size 160 * 100mm	最大尺寸 Max Mould size 480 * 750mm 最小尺寸 Min Mould size 160 * 110mm
X、Y向模切精度 X/Y direction die cutting accuracy	$\pm 0.1\text{mm}$	
输纸机堆纸高度 Feeder stack height	500mm	
机器最高运转速度(转/小时) Max Production Speed (cycles per hour)	6000	
额定电压 Voltage	单相 200~240V, 50/60Hz Single Phase 200~240V, 50/60Hz	
额定功率 Main motor power	2.5Kw	4.5Kw
设备重量(净重) Weight (Net weight)	1100Kg	2440Kg
外形尺寸(长X宽X高) Machine size (LXWXH)	3680 * 980 * 1250mm	4690 * 1310 * 1620mm